

DATA SHEET FIREMIKS® 600-0,5-1-3-PP-M

WATER DRIVEN VOLUMETRIC PROPORTIONER - WITH PISTON PUMP FOR MOBILE USE

0,5%-1%-3% % selectable dosing system for firefighting - for mobile use. Extinguishing water drives the volumetric water motor, which in its turn drives the single positive displacement piston pump that doses the correct amount of concentrate in the extinguishing water.

Equipped with an Automatic air relief valve, (no 5 on Flow chart) to speed up priming of dosing pump (alt. Manual air relief valve). Flushing of dosing pump is done automatically when the concentrate inlet is closed with Selector valve Dosing/Flushing, (no 4 on Flow chart). Supplied with Strainer on water inlet (no 12 on Flow chart) to ensure clean water enterring the water motor and Wrench to rotate the unit by hand at maintenance.

Complete with sturdy Stainless-Steel Frame (optional with lockable wheels), separate suction pipe and pressure reducing valve in flushing line. Version with handle and bottom bracket also available.

In-house designed multi-vane water motor giving early volumetric function, without using moving elastomer sealings. Correct dosing at system pressures from 2 to 16 bar and from min flow* up to 600 lpm.

Available also in different water motor materials (Ni-Al-Bronze, AISI 316L) and with an optional Dosing return valve, DRV, that allows for testing the system without mixing the concentrate, a Pressure Relief valve PRV, also included. More options towards the end of this document.

Easy to select 0,5%, 1% and 3%, even while unit is in action, with three Selector valves (no 9 on Flow chart) placed on dosing pump.

Lower pressure losses compared with inductors giving longer throw length. Dosing is also immediate which allows quickly opening and closing the nozzles (pulsing).



Selectable 0,5%-1%-3% with just **one** piston pump.

TECHNICAL DATA

N4 1 0 1 7		
Max water flow rate @rpm:	600 lpm (159 US gpm) @ 1050 rpm	
Min water flow rate @ 8 bar 1-20 cP *:	170 lpm (45 US gpm) @3% (@ 0,5% and 1% the min flow is reached earlier)	
Min water flow rate @ 4 bar 1-20 cP *:	140 lpm (37 US gpm) @3% (@ 0,5% and 1% the min flow is reached earlier)	
Viscosity range:**	1-1800 cP (60 rpm), 1-3600 cP (30 rpm) with Brookfield viscometer #4	
Nominal dosing rate:***	Selectable 0,5%, 1% and 3%	
Max inlet operating pressure:	16 bar (232 psi)	
Factory tested pressure:	24 bar (350 psi), 20 bar (292 psi) with DRV option incl PRV set at 20 bar	
Suction height:	o meters (o ft) Gravity feed	
Operation temperature:	1°C to 55 °C (34°F to 131°F)	
Storage temperature, dry condition:	-30°C to 55°C (-22° to 131°F)	
Connections water motor G (ISO 228-1) male:	G 2 1/2" - DN 65 - Hose couplings in customers choise	
Connection pump G (ISO 228-1) female:	3/4" Cam-lock – DN 20 - Equipped with Suction pipe	

Notes on minimum flow

- \bullet Minimum flow rate is the flow where dosing reaches reaches 2,55% (3% settings)
- Minimum flow changes depending on system pressure and viscosity properties of the concentrate and design of the suction line. See Instruction Manual.

 Below min flow, there is still dosing if the unit is rotating.
- Once min flow is reached in a typical installation, usually dosing is no longer pressure sensitive at higher flows.

^{**}Consult with Firemiks AB for higher viscosities.
*** Dosing tolerance nominal to +30% according to EN 13565, NFPA 11 and FM 5130. (eg. at 3% setting: 3% to 3,9%)



MATERIALS

FIREMIKS Aluminium – For fresh water/salt water occasional use		FIREMIKS Bronze – For salt water/offshore	
Water motor:	Alu AA 6082/7075, (housing / rotor) Hard- anodized and PTFE-coated, Stainless steel AISI 316 (fasteners), PET (vanes), NBR (O-rings).	Water motor:	Ni-Al-Bronze JM7 (C95500) (housing/ rotor), Stainless Steel AISI 316 (fasteners), PET (vanes), NBR (O-rings)v
Dosing pump: Wetted: Brass (head), ceramics, NBR (seals), stainless steel. Other: aluminium (body), hardened steel with corrosion protection (crankshaft), AISI 316 Fasteners		Dosing pump:	Wetted: Brass (head), ceramics, NBR (seals), stainless steel. Other: aluminium (body), hardened steel with corrosion protection (crankshaft), AISI 316 Fasteners
Flexible hoses: High grade stainless steel + PTFE		Flexible hoses:	High grade stainless steel + PTFE
Fittings: Stainless steel AISI 316L		Fittings:	Stainless steel AISI 316L
Ball valves:	Nickel-plated brass, brass, PTFE SS	Ball valves:	Stainless Steel AISI 316, PTFE

Note: water motor made from Stainless steel AISI 316L (housing/rotor) also available, remaining spec same as bronze.

APPROXIMATE DIMENSIONS AND WEIGHT

Overall dim. L x W x H mm:	640 x 480 x 350	
Weight Aluminium:	46 kg	
Weight Bronze or Stainless Steel:	66 kg (wheels incl.)	

Actual dimensions and weight depending on optional equipment.

PRESSURE LOSS TABLE (@ 8 bar system pressure)

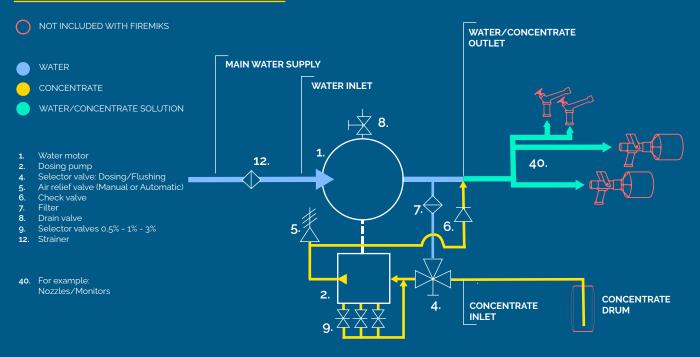
Water flow rate	Pressure loss @3%
150 lpm	0,7 bar
200 lpm	0,9 bar
400 lpm	1,2 bar
600 lpm	1,8 bar

Pressure loss at 0,5% and 1% is around 0,2 bar lower. Pressure loss will vary slightly depending on system pressure.

PRODUCT NAME

Material water motor	Product Name	
Aluminium:	600-0,5-1-3-PP-M-ALU	
Bronze:	600-0,5-1-3-PP-M-BRZ	
Stainless Steel:	600-0,5-1-3-PP-M-SS	

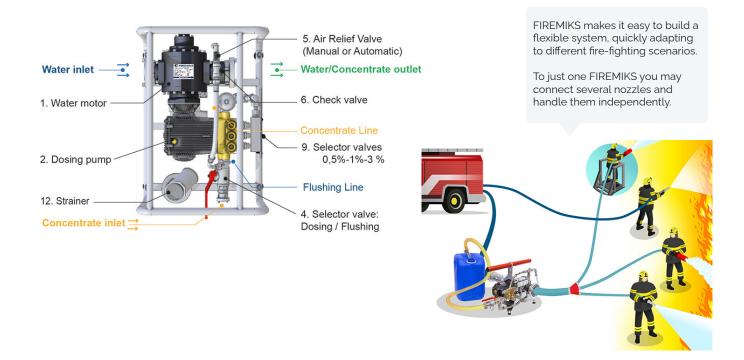
PRINCIPLE FLOW CHART



N.B. Reverse water flow direction is optional.



MAIN PARTS OVERVIEW



RECOMMENDED SPARE PARTS FOR 2 – 5 YEARS

Water motor parts	Dosing pump parts	Complete unit parts
1.10 Set of vane plates (4 pcs)	2.10 Water seals and plunger kit	3.10 Automatic Air relief valve
1.20 Set of Mechanical Seals (2 pcs)	2.20 In/Out valve kit	(3.11 Manual Air relief valve)
1.30 Set of Ball Bearings (2 pcs)		3.20 Check valve
1.40 Set of O-rings (8 pcs)		3.40 Filter flushing line
1.45 Set of Gable inserts (2 pcs)		

Always mention the serial number of the units concerned when ordering Spare parts.

OPTIONAL FEATURES / ITEMS

Features / Items	Description
Reversed water flow direction (right to left)	Standard flow direction is from left to right seen from pump side.
Dosing return valve (DRV)	Valve for returning the concentrate to the tank, making it possible to check the functioning of the unit and to measure the admixture rate with suitable equipment's (see below), without generating water/foam solution. Including pressure relief valve (PRV) to avoid over-pressure, in case the return line is blocked for discharge for any reason.
DRV dosing rate measuring equipment	Measuring equipment's consisting of one Mag flow meter for water flow, one Mag flow meter for pumped concentrate and a Pressure regulating valve for simulating working pressure in reurn line, plus a damped Pressure gauge.
Handheld Tachometer for RPM measurement	Used to give an estimate of the water flow through the water motor and to compare with max flow rpm stated on this Data sheet, to ensure that unit is not over-speeding. Note: RPM cannot be used to correctly verify the dosing rate as the actual unit flow performance is not fully verified with this method.
High temperature application above 55°C (131°F).	Unit adapted with materials for usage up to 80°C (176°F). Relevant low temperature performance may be affected.
Alternative Water motor connections/Couplings	Flanges (ANSI, DIN), Storz couplings, etc.



Features / Items (cont.)	Description
High-grade stainless-steel ball valves	Replacing brass valves (Already standard on Bronze and SS water motor version and valves with iso5211 interface)
Flap check valve on concetrate inlet	To avoid water overflow of the concentrate tank if wrong handling of the Dosing/Flushing valve occurs.
Certifications / Factory Acceptance tested (FAT)	Each unit can be type tested according to applicable parts of NFPA 11 or EN 13565, Factory Acceptance tested (FAT) or delivery inspected by DNV-GL or Bureau Veritas.
Check valve on internal flushing line	To avoid leakage of concentrate in dry pipe or non-pressurised water pipe systems if wrong handling of the Dosing/Flushing valve occurs. (If unit is installed semi-fixed)
Higher spring rate in check valve in internal dosing line	To avoid leakage of concentrate in dry pipe or non-pressurised water pipe systems in combination with gravity feed. (If unit is installed semi-fixed)
Material certificates EN 10204	Depending on availability, material certificates for the water motor materials and some other parts can be provided if specified when ordered.

APPROXIMATE GROSS WEIGHT AND DIMENSIONS OF GOODS

The unit is delivered on a clsoed EUR pallet, with instruction manual in printed form.

Overall dim of packaging. L x W x H cm:		60 x 80 x 55
Weight of packaged goods:	Aluminium	71 kg
	Bronze and Stainless steel	91 kg

Note! Weight and dimensions specified here serves only as a guideline, and may vary depending if you choose different optional equipment. Correct weight and dimension of the goods are given before delivery.



 $\label{eq:FIREMIKS} \textit{FIREMIKS} \\ \textbf{@} \ \textit{is a registered trademark owned by Firemiks AB in Sweden}.$

Firemiks AB is SS-EN ISO-9001:2015 certified by Bureau Veritas, cert.no SE008839. Scope of supply: Development, production and sales of water motor driven dosing systems for firefighting.

Conforms to applicable parts of NFPA 11 and NFPA 1901.

We reserve the right to make changes in the specifications without prior notice.

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